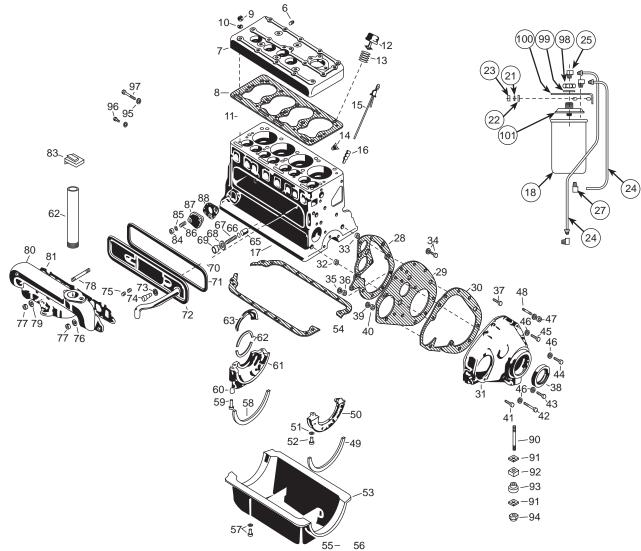
Part Numbers

Part Numbers

ENGINE BLOCK AND EXTERNAL PARTS



ITEM	DESCRIPTION	PART NO.	QTY.	1	2	3	4	5	6	7	8	9
				#	#	#						
6	Pipe Plug Temperature Gauge Hole in Cylinder Head	*	1									
7	Cylinder Head	*	1									
8	Cylinder Head Gasket	*	1									
9	Cylinder Head Nut	*	15									ĺ
	Washer - Cylinder Head Nut	*	15									L
11	Stud - Cylinder Head to Block	*	15									
12	Oil Filler Cap Assembly	*	1									ĺ
13	Oil Filler Tube	S8612-2	1									
14	Drain Cock	*	1									
15	Oil Gauge Rod	*	1									ĺ
_16	Oil Rod Support	*	1									
17	Block	*	1									ĺ
18	Oil Filter	S12634-1 or -2	1	•	X	X						ĺ
18	Oil Filter (old Style)	See Note 1	1	Х	•	•						
20	Stud - Oil Filter to Cylinder Head	*	2									ĺ
21	Lockwasher - Oil Filter to Cylinder Head	E106A-3	2	•	X							
_22	Washer - Oil Filter to Cylinder Head	S9262-121	2	•	Х							L
23	Hex Nut - Oil Filter to Cylinder Head	5/16 - 18	2	•	X	X						

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Sub Assembly Illustration

Sub Assembly Illustration

Sub Assembly Illustration

Use only the parts marked "X" in the column under the heading number called for in the model index page. # Indicates a Change This Printing

Oil Line, Inlet	# Indic	ates a Change This Printing	I		1						\equiv	_	_
Oil Line, Inlet	ITEM	DESCRIPTION	PART NO.	QTY.	1	2	3	4	5	6	7	8	9
Oil Line, Inlet	24	Oil Line Inlet	T12185-2	1		Y							
Oil Line, Outlet	24			1 -		1	X						ĺ
Oil Line, Outlet	24	Oil Line, Outlet			•	1						\vdash	$\overline{}$
25 Elbow, Oil Line				I		1	X						ĺ
Ter Fitting	25	Elbow. Oil Line		2 or 3		Χ							ĺ
Front End Plate Assembly Includes:					•	X	X						
Basket - Front End Plage 1 1 3 3 3 3 3 3 3 3			*	1									ĺ
Gasket, Gear Cover		Gasket - Front End Plage	*	1									ĺ
31 Gear Cover	29		*	1								П	Г
22 Ring Dowel, Front Plate		,	*	1									ĺ
Signar S			*	1									_
34 Screw and Lockwasher Assembly 1 1 3 5 Nut - Gear Cover to End Plate 1 3 5 Nut - Gear Cover to End Plate 1 3 5 Nut - Gear Cover to End Plate 1 3 5 Nut - Gear Cover to End Plate 1 3 5 Nut - Gear Cover Dowel Screw 1 4 4 4 4 4 4 4 4 4			*	1 -									ĺ
35			*	1 -									ĺ
Social Colong Social Colon			*	-							<u> </u>		<u>—</u>
Screw, Gear Cover to End Plate			, ,	I									ĺ
38 Oil Seal, Crankshaft			*	1 -									ĺ
39			*	1 .							<u> </u>	\square	<u>—</u>
Lockwasher - Gear Cover Dowel Screw 1			*										ĺ
1 Gear Cover Dowel Screw 1 1 1 1 1 1 1 1 1			*	1 -									ĺ
Hex Head Screw - Gear Cover to Filler Block		Gear Cover Dowel Screw	*	-							┢	\vdash	\vdash
Hex Head Screw - Gear Cover to Filler Block			*	1 -									
Hex Head Screw - Gear Cover to Block			*	1 .									
Hex Head Screw - Gear Cover to Block (At Ring Dowel)			*									\vdash	-
46			*										
Hex Nut - Gear Cover to Stud Stud - Gear Cover to Block (Upper Holes) X		Lockwasher - Gear Cover Mounting Screws	*	1 .									
Stud - Gear Cover to Block (Upper Holes)		Hex Nut - Gear Cover to Stud	*	2									$\overline{}$
Cork - Oil Pan to Front Filler Block * 1			*										i
1			*	1									
Dil Pan Assembly Includes:			*										П
Oil Pan Assembly Includes: Oil Pan Oil Pan Gasket (Not Included in Oil Pan Assembly) 55 Gasket - Oil Pan Drain Plug 56 Oil Pan Drain Plug 57 Screw and Lockwasher Assembly - Oil Pan to Block 58 Cork - Oil Pan to Rear Filler Block 59 Hex Head Screw - Rear Filler Block to Engine Block 60 Lockwasher - Rear Filler Block to Engine Block 61 Rear Filler Block 62 Seal - Rear Filler Block 63 Rear Bearing Oil Guard Assembly Includes: 64 Felt - Rear Bearing Oil Guard 65 Oil Pressure Relief Valve 66 Washer - Oil Pressure Relief Spring Adjusting 67 Oil Pressure Relief Valve Spring 68 Gasket - Oil Pressure Relief Valve 70 Stud - Valve Chamber Cover 71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs * 1 1 1 1 1 1 1 1 1 1 1 1 1 1			*	2									
53 Oil Pan * 1 54 Oil Pan Gasket (Not Included in Oil Pan Assembly) * 1 55 Gasket - Oil Pan Drain Plug * 1 56 Oil Pan Drain Plug * 1 57 Screw and Lockwasher Assembly - Oil Pan to Block * 14 58 Cork - Oil Pan to Rear Filler Block * 1 59 Hex Head Screw - Rear Filler Block to Engine Block * 2 60 Lockwasher - Rear Filler Block to Engine Block * 2 61 Rear Filler Block * 2 62 Seal - Rear Filler Block * 1 62 Seal - Rear Filler Block * 2 63 Rear Bearing Oil Guard * 1 64 Felt - Rear Bearing Oil Guard * 1 65 Oil Pressure Relief Valve * 1 66 Washer - Oil Pressure Relief Spring Adjusting * As Req'd 67 Oil Pressure Relief Valve * 1 68 </td <td>_52</td> <td></td> <td>*</td> <td></td>	_52		*										
54 Oil Pan Gasket (Not Included in Oil Pan Assembly) * 1 55 Gasket - Oil Pan Drain Plug * 1 56 Oil Pan Drain Plug * 1 57 Screw and Lockwasher Assembly - Oil Pan to Block * 14 58 Cork - Oil Pan to Rear Filler Block * 1 59 Hex Head Screw - Rear Filler Block to Engine Block * 2 60 Lockwasher - Rear Filler Block to Engine Block * 2 61 Rear Filler Block Tear Filler Block to Engine Block * 2 61 Rear Filler Block Tear Filler Block		Oil Pan Assembly Includes:	*	1 -									
Signature Signat			*	1 .									
Screw and Lockwasher Assembly - Oil Pan to Block 14 15 14 15 15 15 15 15		Oil Pan Gasket (Not Included in Oil Pan Assembly)	*								_	Ш	<u>—</u>
57 Screw and Lockwasher Assembly - Oil Pan to Block 58 Cork - Oil Pan to Rear Filler Block 59 Hex Head Screw - Rear Filler Block to Engine Block 60 Lockwasher - Rear Filler Block to Engine Block 61 Rear Filler Block to Engine Block 62 Seal - Rear Filler Block 63 Rear Bearing Oil Guard 64 Felt - Rear Bearing Oil Guard 65 Oil Pressure Relief Valve 66 Washer - Oil Pressure Relief Valve Spring 67 Oil Pressure Relief Valve Spring 68 Gasket - Oil Pressure Relief Valve 70 Stud - Valve Chamber Cover 71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs 78 Cork - Oil Pressure Relief Valve 79 Stud - Manifold to Block - End and Center Studs			, ,										
Cork - Oil Pan to Rear Filler Block Hex Head Screw - Rear Filler Block to Engine Block Cockwasher - Rear Filler Block to Engine Block Rear Filler Block Rear Filler Block Rear Bearing Oil Guard Assembly Includes: Seal - Rear Filler Block Rear Bearing Oil Guard Rear Bearing Oil Guard Rear Bearing Oil Guard Gil Pressure Relief Valve Coil Pressure Relief Valve Rear Bearing Oil Fressure Relief Valve Foli Pressure Relief Valve Coil Pressure Relief Valve Rear Bearing Oil Pressure Relief Valve To Oil Pressure Relief Valve Rear Bearing Oil Guard To Oil Pressure Relief Valve Saket - Oil Pressure Relief Valve Saket - Oil Pressure Relief Valve To Stud - Valve Chamber Cover Cover Ta Gasket - Valve Chamber Cover Cover Cover Stud - Valve Chamber Cover Cover Stud - Manifold to Block Cover Stud - Manifold to Block - End and Center Studs			*										
Hex Head Screw - Rear Filler Block to Engine Block Lockwasher - Rear Filler Block to Engine Block Rear Bearing Oil Guard Assembly Includes: Seal - Rear Filler Block Rear Bearing Oil Guard Sear Bearing Oil Guard Felt - Rear Bearing Oil Guard Oil Pressure Relief Valve Soil Pressure Relief Valve For Oil Pressure Relief Valve Spring Sasket - Oil Pressure Relief Valve For Stud - Valve Chamber Cover Stud - Valve Chamber Cover Stud - Valve Chamber Cover Hex Nut - Valve Chamber Cover Stud - Manifold to Block For Washer - Manifold to Block - End and Center Studs * 2 * 1 * 2 * 2 * 3 * 4 * 1 * 5 * 6 * 76 Washer - Manifold to Block - End and Center Studs * 5 * 6 * 7 * 8 * 8 * 9 * 1 * 1 * 8 * 8 * 9 * 1 * 9 * 9 * 1 * 9 * 9 * 1 * 9 * 9		Cork Oil Pan to Poar Filler Block	*								<u> </u>	$\vdash\vdash$	\vdash
60 Lockwasher - Rear Filler Block to Engine Block 61 Rear Filler Block Rear Bearing Oil Guard Assembly Includes: 62 Seal - Rear Filler Block 63 Rear Bearing Oil Guard 64 Felt - Rear Bearing Oil Guard 65 Oil Pressure Relief Valve 66 Washer - Oil Pressure Relief Spring Adjusting 67 Oil Pressure Relief Valve Spring 68 Gasket - Oil Pressure Relief Valve 69 Plug - Oil Pressure Relief Valve 70 Stud - Valve Chamber Cover 71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs * 1 * 2 * 1 * 2 * 3 * 4 * 1 * 4 * 5 * 6 * 6 * 6 * 76 * Washer - Manifold to Block - End and Center Studs * 5 * 6 * 7 * 7 * 1 * 2 * 2 * 3 * 4 * 6 * 6 * 6 * 7 * 6 * 7 * 7 * 8 * 9 * 9 * 9 * 9 * 9 * 9 * 9			*	1 -									
61 Rear Filler Block Rear Bearing Oil Guard Assembly Includes: 62 Seal - Rear Filler Block 63 Rear Bearing Oil Guard 64 Felt - Rear Bearing Oil Guard 65 Oil Pressure Relief Valve 66 Washer - Oil Pressure Relief Spring Adjusting 67 Oil Pressure Relief Valve Spring 68 Gasket - Oil Pressure Relief Valve 8 1 69 Plug - Oil Pressure Relief Valve 8 1 70 Stud - Valve Chamber Cover 71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs 8 2 1 8 1 1	1		*	2									
Rear Bearing Oil Guard Assembly Includes: Seal - Rear Filler Block Rear Bearing Oil Guard Rear Bearing Oil Guard Felt - Rear Bearing Oil Guard Signature Relief Valve Signature Relief Valve Rear Bearing Oil Guard Signature Relief Valve Signature Relief Valve Signature Relief Valve Rear Bearing Oil Guard Signature Relief Valve Signature Relief Valve Signature Relief Valve Sign			*									\vdash	-
62Seal - Rear Filler Block*263Rear Bearing Oil Guard*164Felt - Rear Bearing Oil Guard*165Oil Pressure Relief Valve*166Washer - Oil Pressure Relief Spring Adjusting*As Req'd67Oil Pressure Relief Valve Spring*168Gasket - Oil Pressure Relief Valve*169Plug - Oil Pressure Relief Valve*170Stud - Valve Chamber Cover*271Gasket - Valve Chamber Cover*172Valve Chamber Cover*173Gasket - Valve Chamber Cover Nut*274Hex Nut - Valve Chamber Cover*275Stud - Manifold to Block*676Washer - Manifold to Block - End and Center Studs*3	•.		*	1 .									
Rear Bearing Oil Guard	62		*										i
64 Felt - Rear Bearing Oil Guard 65 Oil Pressure Relief Valve 66 Washer - Oil Pressure Relief Spring Adjusting 67 Oil Pressure Relief Valve Spring 68 Gasket - Oil Pressure Relief Valve 69 Plug - Oil Pressure Relief Valve 70 Stud - Valve Chamber Cover 71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover Nut 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs * 1 1		Rear Bearing Oil Guard	*										
Washer - Oil Pressure Relief Spring Adjusting * As Req'd 67 Oil Pressure Relief Valve Spring * 1	64	Felt - Rear Bearing Oil Guard	*	1									
67 Oil Pressure Relief Valve Spring 68 Gasket - Oil Pressure Relief Valve 69 Plug - Oil Pressure Relief Valve 70 Stud - Valve Chamber Cover 71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover Nut 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs * 1 * 1 * 1 * 1 * 1 * 1 * 2 * 3			*	1									
68 Gasket - Oil Pressure Relief Valve * 1 69 Plug - Oil Pressure Relief Valve * 1 70 Stud - Valve Chamber Cover * 2 71 Gasket - Valve Chamber Cover * 1 72 Valve Chamber Cover * 1 73 Gasket - Valve Chamber Cover Nut * 2 74 Hex Nut - Valve Chamber Cover * 2 75 Stud - Manifold to Block * 6 76 Washer - Manifold to Block - End and Center Studs * 3			*	As Req'd									_
69 Plug - Oil Pressure Relief Valve * 1 70 Stud - Valve Chamber Cover * 2 71 Gasket - Valve Chamber Cover * 1 72 Valve Chamber Cover * 1 73 Gasket - Valve Chamber Cover Nut * 2 74 Hex Nut - Valve Chamber Cover * 2 75 Stud - Manifold to Block * 6 76 Washer - Manifold to Block - End and Center Studs * 3			*	1									
70 Stud - Valve Chamber Cover 71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover Nut 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs 78 Stud - Valve Chamber Cover 79 Stud - Manifold to Block - End and Center Studs			*	-							_	Ш	
71 Gasket - Valve Chamber Cover * 1 72 Valve Chamber Cover * 1 73 Gasket - Valve Chamber Cover Nut * 2 74 Hex Nut - Valve Chamber Cover * 2 75 Stud - Manifold to Block * 6 76 Washer - Manifold to Block - End and Center Studs * 3			*										
71 Gasket - Valve Chamber Cover 72 Valve Chamber Cover 73 Gasket - Valve Chamber Cover Nut 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs			*										
73 Gasket - Valve Chamber Cover Nut 74 Hex Nut - Valve Chamber Cover 75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs * 2 * 2 * 6 * 3			*								<u> </u>	Ш	\vdash
75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs * 3			*										
75 Stud - Manifold to Block 76 Washer - Manifold to Block - End and Center Studs * 3			*	4									
76 Washer - Manifold to Block - End and Center Studs * 3			*	4 6							\vdash	$\vdash\vdash$	_
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Sub Assembly Illustration

Index of Sub Assemblies

Index of Sub Assemblies Sub Assembly Illustration

Index of Sub Assemblies Sub Assembly Illustration

Index of Sub Assemblies Sub Assembly Illustration Use only the parts marked "X" in the column under the heading number called for in the model index page.

# Indic	Indicates a Change This Printing								丄			
ITEM	DESCRIPTION	PART NO.	QTY.	1	2	3	4	5	6	7	8	9
78	Stud - Manifold to Block (Center Hole)	*	1									İ
79	Washer - Manifold to Block	*	4									ı
80	Manifold	*	1									
81		*	1									ı
82	Exhaust Pipe (Without Muffler)	T11176-1	1	X								
83		S9563-2	1		Χ	X						_
	Optional Muffler Kit, Includes:	K203	1		•	X						
	Muffler	M12620 T11176-5 ø	1 1		•	X						1
	Exhaust Pipe Pipe Nipple	S8612-8	1	•	•	X						_
	Rain Cap	S9563-2			•	x						ı
84	Nut - Fuel Pump Hole in Block	*	2									ı
85		*	2									_
86	Stud - Fuel Pump Hole in Block	*	2									1
87		*	1									ı
88	Gasket - Fuel Pump Hole in Block	*	1									
89	Oil Pressure Gauge	S8163	1	X	Χ	X						
90	Stud - Front Engine Mounting	T8911	1	Х	Χ	X						
91	Washer - Front Engine Mounting	T9054	2	X								
92	Engine Mount - Front Engine Mounting	T8823	2	X	X	X						
93	Rubber Washer	T11135-1	1	X	X	X						
94	Huglock Nut Front Engine Mounting	T9187-3 T9695-4	1 5	X	X			_				
95 96	Lockwasher - Engine Rear End Plate to Engine Dowel Screw - Engine Rear End Plate to Engine	T8833-2	5 2	X	×	\ \ \						ı
97	Screw - Engine Rear End Plate to Engine	T8833-1	3	$ \hat{x} $	X	Ŷ						1
98	Hex Jam Nut	3/4-16	1	•		X						_
99		T9695-12	1 1			X						1
	Filter Bracket	M10369	i i		X	•						1
	Filter Bracket	M12375	1	•	•	Χ						
101	Filter Adapter (Base)	S12635	1	•	Χ	Χ						1
	Tee Adapter Used on Electric Start Only	T13555	1	•	•	Х						
103	Oil Pressure Switch Above Code 7200	S14446	1	•	•	Χ						
*	These parts are not normally stocked by Lincoln For fastest service on these parts, order from your area Continental parts distributor using the part description and engine nameplate data.											
Note 1	Filter cartridge models no longer stocked by Lincoln. To replace with lower cost expendable type oil filter, order Kit S12642.											